

PCM REMOVAL/INSTALLATION[L3 Turbo]

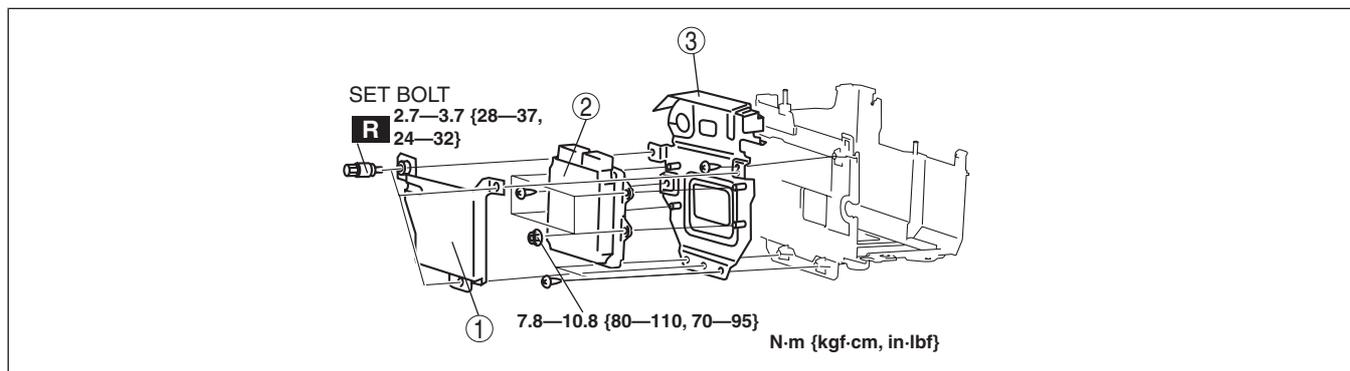
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Note

- For PCM replacement, set up the M-MDS and perform the PCM configuration. (See PCM CONFIGURATION[L3 Turbo].)

- Remove the battery cover.
- Disconnect the negative battery cable.
- Disconnect the PCM connector.
- When replacing the PCM on the vehicles, perform the following.
 - PCM parameter reset (See IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING[ADVANCED KEYLESS SYSTEM].) (See IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING[KEYLESS ENTRY SYSTEM].)
- Install in the reverse order of removal.

U.K. Specs.

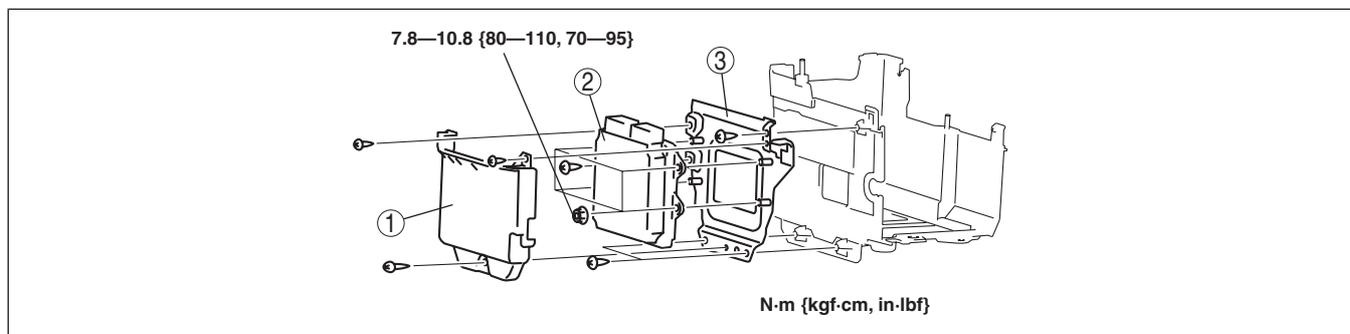


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| | |
|---|--|
| 1 | PCM cover (See Set Bolt Removal Note .) (See Set Bolt Installation Note .) |
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| | |
|---|-------------|
| 2 | PCM |
| 3 | PCM bracket |

Except for U.K. Specs.



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| | |
|---|-----------|
| 1 | PCM cover |
|---|-----------|

| | |
|---|-------------|
| 2 | PCM |
| 3 | PCM bracket |

Set Bolt Removal Note

- Drill the set bolts using a drill bit with a diameter larger than the shanks until the heads are removed.
 - If the shanks are remained, remove them using locking pliers.
- Clean all foreign material from the PCM connectors.

Set Bolt Installation Note

- Install new set bolts and temporarily tighten them first, then tighten them until the necks of the bolts break off.